



Dart Hawkesbury
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1501

Job Sheet 168284



Part No: 647.1501

Job Qty: 1 ea

Part Name: Lower Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/16/17

Created By: Linda Lacelle

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/15/17	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		11/15/17	0.00	0.00	Packaging1		
120	Small Fab	1 pcs		11/16/17	0.00	0.32	Small Fab		
130	QC	1 pcs		11/16/17	0.00	0.00	QC5		
140	Packaging	1 pcs		11/16/17	0.00	0.00	Packaging3		
150	QC21-SA	1 Ea		11/16/17	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 5.
Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	647.1511 F163336	1	6	0	0
	647.1512 F163536	1	12	0	0
	MS20470AD4-12 F.M.130297	2	461	0	0

Part Specifications

Specifications could not be found.

Plex 11/14/17 7:41 AM dart.boucher.sylvie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____

Part No. _____

NCR No. _____

Date : _____

Description \

DISPOSITION

DART
AEROSPACE

S014009



Lower Deflector Assembly

PART NO: 647.1501

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 11/27/17

Job No: 168284

AGAINST DEPARTMENT/PROCESS

Dart Aerospace Ltd.

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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Water Jet ☐
Eng. Coord. ☐
/Packaging ☐
Supplier ☐

Engineering ☐
Quality ☐
Other ☐

MRB (QSI042) Approval

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval

Root Cause

Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Pressure/Forced	☐
Bending	☐
Centre Not Concentric	☐
Cracks	☐
Crimp/Kink/Ripple/Wave	☐
Cuffs	☐
Crushing	☐
Heat Treat	☐
Wave/Twist in Tube	☐
Marks/Chatter	☐

FAULT CATEGORY

Temperature/Cure	☐	Power Loss/Surge	☐
Set-up	☐	Folio/Program	☐
BOM/Route	☐	Grain	☐
Broken/Damage/Defect	☐	Weld	☐
Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐
Contamination	☐	Out of Sequence	☐
Countersink	☐	Off-set	☐
Cut Too Short	☐	Mislabeled	☐
Instructions Incomplete/Unclear	☐	Fit/Function	☐
Drill Holes	☐	Misaligned/off center	☐

Positioned Wrong	☐
Outside Dimensions	☐
Over/Under tolerance	☐
Part Incorrect	☐
Part Lost/Missing	☐
Part Moved	☐
Drawing	☐
Finish	☐
Misread	☐
Turning Sequence	☐

OTHER :